



## Material - SAE J 452 712.0

## Standard Specification for Aluminium and Aluminium Alloys - Casting

**Group - Non-Ferrous Alumium Alloy** 

Sub Group - SAE J 452 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Copper	Cu %	0.250 max.	As-Cast	
Iron	Fe %	0.500 max.		
Magnesium	Mg %	0.500 - 0.650		
Manganese	Mn %	0.100 max.		
Silicon	Si %	0.300 max.		
Titanium	Ti %	0.150 - 0.250		
Zinc	Zn %	5.000 - 6.500		
Chromium	Cr %	0.400 - 0.600		
Other	Ot%	0.200 max.	Mechanical Properties	
Aluminium	Al %	Balance	Tensile Strength in Mpa	235 min.
-	-		Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	4 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	60 - 90
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
LM31	BS	British	Ingot and Casting	
712.0	AA	USA	Casting	
Al Zn5Mg	ISO	International	Ingot and Casting	
BA701	AS	Australia	Ingot and Casting	
L-2710	UNE	Spain	Ingot and Casting	
B-26 712.0	ASTM	USA	Casting	
A-Z5G	AFNOR NF	France	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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